

SEM PRODUCTS, INC.
1993
COLOR COAT MIXING SYSTEM

AUTOMOTIVE TRIM CODE LISTINGS — EXTERIOR VINYL AND INTERIOR COLORS

GENERAL MOTORS CORPORATION

1993 CHEVROLET & GMC TRUCK			
TRIM CODE	COLOR NAME	YEARS	SEM NO.
13AN	LIGHT GRAY	91-93	4619
13BN	MEDIUM GRAY	91-93	4620
13CN	DARK GRAY	91-93	4621
18DN	DARK CHARCOAL	82-93	3049
19N	BLACK	88-93	1501
24CN	DARK BLUE	88-93	4352
24DN	VERY DARK BLUE	88-93	4351
24EN	MIDNIGHT BLUE	90-93	4506
47CN	DARK RED	90-93	4519
47DN	VERY DARK RED	90-93	4518
60BN	MEDIUM COGNAC	88-93	4313
60CN	DARK COGNAC	88-93	4350
63BN	MEDIUM BEIGE	93	4766
63DN	DARK BEIGE	93	4767
63AN	LIGHT BEIGE	93	4768

NOTE: DUE TO CERTAIN CHARACTERISTICS OF LEATHER SUCH AS THE ELASTICITY AND THE FACTORY PROCESSING METHODS, ALWAYS TEST FIRST TO MAKE CERTAIN THE MATERIAL YOU ARE WORKING WITH IS COATABLE. SOME TYPES OF LEATHER MUST BE VAT DYED AND CANNOT BE COATED WITH VINYL DYES OR COLOR COATS. CONSULT RAP-1, REFINISHING AUTOMOTIVE PLASTICS AND VINYL FOR DETAILED INFORMATION.

NOTE: For more detailed information, write for complete detailed illustrations for BUMPER REPAIR & REFINISHING PROCEDURES, No. RAB-2, and REFINISHING AUTOMOTIVE PLASTICS & VINYL, No. RAP-1, and SEM REPAIR PROCEDURES -PONTIAC FIERO, No. RP-PF. For groups of 10 or more, please contact SEM for details of workshops covering these refinishing techniques.

CHRYSLER CORPORATION

INTERIOR COLORS				EXTERIOR VINYL ROOFS			
TRIM CODE	COLOR NAME	YEARS	SEM NO.	TRIM CODE	COLOR NAME	YEARS	SEM NO.
A8	DARK CHARCOAL	91-93	4609	B8	MIDNIGHT BLUE METALLIC	89-93	4393
AZ	AGATE*	91-93	4608	BD	LIGHT BLUE SATIN GLOW	90-93	4544
B7	SLATE BLUE	92-93	4549	BF	MED. WATER BLUE MET.	90-93	4598
B9	DARK BLUE - I.P.	90-93	4508	C1	DIAMOND BLUE METALLIC	89-93	4394
D5	MED. QUARTZ - VINYL	89-93	4383	D8	DARK QUARTZ METALLIC	90-93	4526
D6	MED. QUARTZ - I.P.	92-93	4681	DA	BRT. SILVER QUARTZ MET.	90-93	4532
F4	LIGHT DRIFTWOOD	91-93	4611	FA	LT. DRIFTWOOD METALLIC	93	4764
F6	MEDIUM DRIFTWOOD	92-93	4682	G6	BERYL GREEN METALLIC	91-93	4591
F8	DARK DRIFTWOOD	91-93	4612	GF	EMERALD GREEN	93	4765
G8	DARK GREEN	91-93	4613	H6	LT. MAHOGANY METALLIC	89-93	4395
H7	DARK MAHOGANY - VINYL	89-93	4386	H8	DK. MAHOGANY METALLIC	89-93	4396
KA	TAN	93	4763	M4	CLARET RED	88-93	4319
M6	CRIMSON RED	89-93	4162	M9	BLACK CHERRY METALLIC	88-93	4322
MA	CRIMSON RED	89-93	4550	MB	WILDBERRY	93	4790
RC	RADIANT RED	90-93	4548	P5	TEAL METALLIC	91-93	4593
SI	LIGHT CHARCOAL	90-93	4500	V3	LT. CHAMPAGNE METALLIC	90-93	4529
S6	DARK QUARTZ	93	4761	W7	BRIGHT WHITE	88-93	4323
S8	CHARCOAL	84-93	4020	X7	BLACK	93	1501
T7	TUNDRA	89-93	4388	X9	BLACK	71-93	1501
TB	MEDIUM SPICE	92-93	4614				
TC	DARK SPICE	92-93	4687				
V4	LIGHT CHAMPAGNE - I.P.	89-93	4389				
W8	LIGHT QUARTZ	89-93	4391				
WC	FROST WHITE	90-93	4547				
X7	BLACK	71-93	1501				
X9	BLACK*	71-93	1501				
XA	CINDER - LEATHER	92-93	4688				
Y6	DARK SAND	90-93	4426				

CONVERTIBLE TOPS			
TRIM CODE	COLOR NAME	YEARS	SEM NO.
B7	MIDNIGHT BLUE	90-93	4510
BE	SLATE BLUE	90-93	4551
D4	MEDIUM QUARTZ	89-93	4407
V2	BUCKSKIN	90-93	4512
W7	WHITE	88-93	4325
X9	BLACK	89-93	1501

*ALSO USED ON VINYL CARGO SHADE I.P.-INSTRUMENT PANEL

FORD MOTOR COMPANY

INTERIOR COLORS				
TRIM CODE	COLOR NAME	USAGE	YEARS	SEM NO.
A	BLACK	M, H/M	59-93	1501
A	CHARCOAL BLACK	ALL	92-93	4700
A	CHARCOAL BLACK	H/M	90-93	4420
A	CRYSTAL BLUE	E/T, T/S, T/T, T/C, A, E, LT/B	89-93	4405
A	CURRENT	H/M	89-93	4406
A	LT. MOCHA	E/T, T/S, T/T, T/C, F/M, L, MA, C, A, E, R/E	91-93	4624
A	MED. MOCHA	E/T, T/S, T/T, F/M, L, C, E, LT/B, H/M	91-93	4623
A	DK. MOCHA	T/C, MA, R/E	91-93	4623
B	MIDNIGHT BLUE	A	87-93	4071
B	DK. REGATTA BLUE	E/T, T/C, E	87-93	4290
B	MEDIUM OPAL	T/S, T/T, M, T/C, L, MA, C, R/E	92-93	4705
C	MEDIUM DARK OPAL	E/T, T/S, T/C, F/M, L, MA, C	92-93	4706
C	SCARLET	E/T, LT/B	87-93	4291
D	DK. SCARLET	E/T	87-93	4302
D	AQUAMARINE	F/M, L, MA, C	93	4778
D	MED. AQUAMARINE	F/M, L, MA, C	93	4772
D	DELTA GREY	H/M	93	4779
E	GRANITE	E, LT/B	89-93	4404
P	DARK CHARCOAL	A, H/M	84-93	4001
P	PASTEL OXFORD GRAY	M, L, C	84-93	4380
P	SMOKE	A, E, H/M	86-93	4167
R	CRANBERRY	T/S, F/M, L, MA, C	91-93	4622
R	DARK GRAY	MA	93	4789
U	CHESTNUT	H/M	86-93	4168
V	LAPIS BLUE	M, R/E	93	4770
Y	RUBY	T/T, M, T/C, A, E, R/E	93	4771

CODES: E/T - ESCORT/TRACER, T/S - TAURUS/SABLE, T/T - TEMPO/TOFAZ, M - MUSTANG, T/C - THUNDERBIRD/COUGAR, F/M - FORD/MERCURY, L - LINCOLN TOWN CAR, MA - MARK, C - CONTINENTAL, A - AEROSTAR, E - ECONOLINE, R/E - RANGER/EXPLORER, LT/B - LIGHT TRUCK/BRONCO, H/M - HEAVY & MEDIUM TRUCKS.

EVERY SHOP DESERVES **SEM** QUALITY EVERY DAY

FOR TECHNICAL INFORMATION CALL (800) 831-1122
SEM PRODUCTS, INC. • 651 MICHAEL WYLIE DR. • CHARLOTTE, NC 28217 • (704) 522-1006

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FORD MOTOR COMPANY

FIBERGLASS ROOF INTERIOR PAINT				
TRIM CODE	COLOR NAME	USAGE	YEARS	SEM NO.
A	BLACK	LT/B	59-93	1501
A	LIGHT MOCHA	LT/B	92-93	4714
B	DARK SHADOW BLUE	LT/B	85-93	4130
W	OXFORD WHITE	LT/B	84-93	4380

CODE: LT/B - LIGHT TRUCK/BRONCO

SPARE TIRE COVER			
TRIM CODE	COLOR NAME	YEARS	SEM NO.
A	BLACK	59-93	1501
A	LT. MOCHA (EDDIE BAUER)	91-93	4624
W	WHITE	86-93	1756

NO. 3914 () TRIM BLACK

UPPER & LOWER WINDSHIELD MOLDINGS, DRIP MOLDINGS, DOOR HANDLES, LOCK BEZELS, RADIO ANTENNA & BASE, QUARTER WINDOW MODULE, BACKLITE MOLDINGS, BOTH SIDE MIRRORS, GREENHOUSE & "B" PILLAR APPLIQUES.

BUMPERS, BUMPER RUBBER STRIPES, AND BODY SIDE MOLDING COLORS				
TRIM CODE	COLOR NAME	USAGE	YEARS	SEM NO.
A	BLACK	F/M, N	93	3908*
A	MEDIUM MOCHA	LT/B, A, F/M	92-93	4708
A	MOCHA FROST METALLIC	A	92-93	4712
B	MEDIUM PLATINUM	A	91-93	4628
B	TWILIGHT BLUE	A	91-93	4560
B	MEDIUM PLATINUM	A, LT/B	92-93	4715
C	DARK OPAL	F/M	93	4783
C	MED. TITANIUM MET.	E	92-93	4720
C	MED. TITANIUM	E	92-93	4721
D	MEDIUM GRAY	A	92-93	4711
D	MEDIUM GRAY	T	92-93	4710
J	SILVER	A	92-93	4680
P	GRAPHITE	EX, MZ	93	4780
R	MEDIUM DARK GRAY	F/M	93	4781
R	MEDIUM DARK GRAY	F/M	93	4782
R	MEDIUM GRAY	F/M	93	4784
W	OXFORD WHITE	L, E/T	93	4785

*FACTORY PACK ONLY: 39083 BUMPER GLOSS BLACK - AEROSOL, 39088 BUMPER GLOSS BLACK - PINT
CODES: A - AEROSTAR, E - ECONOLINE, E/T - ESCORT/TRACER, F/M - FORD/MERCURY, L - LINCOLN, LT/B - LIGHT TRUCK/BRONCO, MA - MARK, MZ - MAZDA, N - NISSAN, EX - EXPLORER, T - TAURUS

EXTERIOR VINYL COLORS				
TRIM CODE	COLOR NAME	USAGE	YEARS	SEM NO.
A	BLACK	MGM/L	59-93	1501
A	MOCHA FROST	MGM	93	4769
A	CRYSTAL CLEAR BLUE FROST	L	92-93	4701
B	TWILIGHT BLUE	MGM/L	89-93	4375
C	OPAL FROST	L	93	4762
D	MED. AQUAMARINE	L	93	4773
J	SILVER	MGM	93	4776
R	DARK CRANBERRY	MGM/L	92-93	4689
W	OXFORD WHITE	MGM/L	90-93	4517

CODES: MGM - MERCURY GRAND MARQUIS, L - LINCOLN

MUSTANG CONVERTIBLE TOPS			
TRIM CODE	COLOR NAME	YEARS	SEM NO.
A	BLACK	85-93	1501
S	DARK CADET BLUE	85-93	4143
W	WHITE	85-93	4059

NOTE: APPLICATION PROCEDURES FOR COATING CONVERTIBLE TOPS ARE DETAILED IN SEM'S RAP-1, REFINISHING AUTOMOTIVE PLASTICS AND VINYL.

GENERAL MOTORS CORPORATION

INTERIOR COLORS				
TRIM CODE	COLOR NAME	USAGE	YEARS	SEM NO.
10N	ARCTIC WHITE	CPC	93	4794
11	WHITE	BOC	81-93	2600
12	GRAPHITE	CPC	84-93	3090
14	LIGHT GRAY	CPC	92-93	4698
14	MEDIUM GRAY	CPC	92-93	4696
14	DARK GRAY	CPC	92-93	4697
19	BLACK	CPC	71-93	1501
20	VERY DARK SAPPHIRE	BOC	87-93	4259
52	LIGHT NEUTRAL	BOC	92-93	4640
54	TAUPE	BOC	92-93	4639
64	LIGHT BEIGE	CPC	92-93	4693
64	MEDIUM BEIGE	CPC	92-93	4694
66	MEDIUM BEECHWOOD	CPC	88-93	4310
70	TORCH RED	CPC	93	4793
75	BORDEAUX RED	CPC	93	4792
78	GARNET RED	BOC	86-93	4184
79	RUBY RED	BOC	93	4791

CODES: BOC - BUICK-OLDSMOBILE-CADILLAC GROUP, CPC - CHEVROLET-PONTIAC-CANADIAN GROUP

EXTERIOR VINYL COLORS				
TRIM CODE	COLOR NAME	USAGE	YEARS	SEM NO.
13T	SILVER METALLIC	C, CA	84-93	4037
18T	DK. GREEN - GRAY MET. (TUXEDO GRAIN)	B, CA	92-93	4676
18T	DK. GREEN - GRAY MET. (ELK GRAIN)	B, CA	92-93	4675
22T	LT. SAPPHIRE BLUE METALLIC	C, CA, P	87-93	4235
22T	LT. SAPPHIRE BLUE METALLIC	C, CA, P	91-93	4638
28T	BLACK SAPPHIRE BLUE METALLIC	CA	87-93	4238
28T	BLACK SAPPHIRE BLUE METALLIC	CA	91-93	4637
33T	LT. DRIFTWOOD METALLIC	B, CA	92-93	4674
40T	WHITE	B, CA	89-93	4414
41T	BLACK	B, CA	71-93	1501
55T	LT. CANYON YELLOW	B	92-93	4679
56T	ALABASTER	B	91-93	4606
57T	LT. BEIGE METALLIC (ELK GRAIN)	B, CA	92-93	4673
57T	LT. BEIGE METALLIC (TUXEDO GRAIN)	B, CA	92-93	4672
59T	BRONZE METALLIC	CA	93	4786
63T	MEDIUM TAUPE METALLIC	CA	92-93	4677
72T	MED. GARNET RED METALLIC	B, CA	87-93	4232
77T	DARK CHERRY METALLIC	B, CA	93	4787
83T	MED. SAPPHIRE BLUE METALLIC	B, CA	88-93	4342
87T	GUNMETAL METALLIC	B, CA	84-93	4040
88T	DARK PLUM METALLIC	CA	92-93	4678
99T	DARK SLATE GRAY METALLIC	B, CA, O	90	4534

CODES: B - BUICK, C - CHEVROLET, CA - CADILLAC, O - OLDSMOBILE, P - PONTIAC