

SEM PRODUCTS, INC.
1991
COLOR COAT MIXING SYSTEM
AUTOMOTIVE TRIM CODE LISTINGS
EXTERIOR VINYL AND INTERIOR COLORS

1990 CHEVROLET & GMC TRUCK			
TRIM CODE	COLOR NAME	YEARS	SEM NO.
13AN	LIGHT GRAY	91	4619
13BN	MEDIUM GRAY	91	4620
13CN	DARK GRAY	91	4621
18DN	DARK CHARCOAL	82-91	3049
19N	BLACK	88-91	1501
24CN	DARK BLUE	88-91	4352
24DN	VERY DARK BLUE	88-91	4351
24EN	MIDNIGHT BLUE	90-91	4506
47CN	DARK RED	90-91	4519
47DN	VERY DARK RED	90-91	4518
60BN	MEDIUM COGNAC	88-91	4313
60CN	DARK COGNAC	88-91	4349
60DN	VERY DARK COGNAC	88-91	4350
69BN	MEDIUM BEIGE	88-91	4353
69CN	MEDIUM DARK BEIGE	88-91	4354

NOTE: DUE TO CERTAIN CHARACTERISTICS OF LEATHER SUCH AS THE ELASTICITY AND THE FACTORY PROCESSING METHODS, ALWAYS TEST FIRST TO MAKE CERTAIN THE MATERIAL YOU ARE WORKING WITH IS COATABLE. SOME TYPES OF LEATHER MUST BE VAT DYED AND CANNOT BE COATED WITH VINYL DYES OR COLOR COATS. CONSULT **RAP-1, REFINISHING AUTOMOTIVE PLASTICS AND VINYL FOR DETAILED INFORMATION.**

NOTE: For more detailed information, write for complete detailed illustrations for **BUMPER REPAIR & REFINISHING PROCEDURES, No. RAB-2,** and **REFINISHING AUTOMOTIVE PLASTICS & VINYL, No. RAP-1,** and **SEM REPAIR PROCEDURES—PONTIAC FIERO, No. RP-PF.** For groups of 10 or more, please contact **SEM** for details of the slide presentation clinics covering these refinishing techniques.

CHRYSLER CORPORATION

INTERIOR COLORS			
TRIM CODE	COLOR NAME	YEARS	SEM NO.
AZ	AGATE*	91	4608
A8	DARK CHARCOAL	91	4609
C5	TWILIGHT BLUE	86-91	4157
D5	MEDIUM QUARTZ*	89-91	4383
F3	LIGHT BROWNSTONE	91	4610
F4	LIGHT DRIFTWOOD	91	4611
F8	DARK DRIFTWOOD	91	4612
G8	DARK GREEN	91	4613
MA	CRIMSON	90-91	4550
Q8	NAVY	90-91	4501
RC	RADIANT RED	90-91	4549
R8	BORDEAUX*	88-91	4329
S1	LIGHT CHARCOAL	90-91	4500
T8	SPICE	91	4614
WC	FROST WHITE	90-91	4547
W8	LIGHT QUARTZ	89-91	4391
XA	CINDER	91	4616
X7	BLACK*	71-91	1501
Y6	DARK SAND	90-91	4426

* ALSO USED ON VINYL CARGO SHADE

EXTERIOR VINYL COLORS			
TRIM CODE	COLOR NAME	YEARS	SEM NO.
DA	BRIGHT SILVER QUARTZ	90-91	4532
G6	BERYL GREEN MET.	91	4591
J7	KHAKI	91	4592
P5	TEAL	91	4593
TB	SPICE	91	4594
WC	FROST WHITE	91	4595
X9	BLACK	71-91	1501
YC	DARK SAND	91	4596

CONVERTIBLE TOPS			
TRIM CODE	COLOR NAME	YEARS	SEM NO.
BE	SLATE BLUE	90-91	4551
B7	DARK BLUE	90-91	4510
R7	BORDEAUX	90-91	4511
V2	LIGHT BUCKSKIN	90-91	4512
W7	WHITE	88-91	4325
X9	BLACK	88-91	1501

DUST BOOT COVERS			
TRIM CODE	COLOR NAME	YEARS	SEM NO.
BD	LIGHT BLUE MET.	91	4597
BF	MEDIUM WATER BLUE	91	4598
DA	BRITE SILVER	90-91	4532
QE	AQUA	91	4600
RB	RADIANT RED	90-91	4546

FORD MOTOR COMPANY

INTERIOR COLORS				
TRIM CODE	COLOR NAME	USAGE	YEARS	SEM NO.
A	BLACK	M - T/S - T/C	59-91	1501
A	CURRENT	T/S - T/C - F/M - L - MA	89-91	4406
A	CRYSTAL BLUE	M - T/T - T/S - T/C - MA - C - L	89-91	4405
A	LIGHT TITANIUM	MA - C - L	90-91	4523
A	MEDIUM TITANIUM	MA	90-91	4363
A	DARK TITANIUM	C - L	88-91	4363
A	BISQUE	L	90-91	4525
A	DARK BISQUE	L	90-91	4524
A	MOCHA	T/S - T/C - MA - C	91	4624
A	MEDIUM MOCHA	T/S - T/C - MA - C	91	4623
B	DARK REGATTA BLUE	E/T - T/T - T/S - T/C - MA - C - L	88-91	4368
B	SHADOW BLUE	F/M - C - L	87-91	4290
D	SCARLET	M - T/T	87-91	4291
D	DARK SCARLET	E/T - T/T	87-91	4302
F	CINNABAR	F/M	88-91	4361
F	DARK CINNABAR	F/M	88-91	4362
H	EBONY	M - T/S - T/C - MA - C - L	90-91	4559
P	OXFORD WHITE	M - L	84-91	4380
P	TITANIUM	M - T/T - T/S - T/C - F/M - C	88-91	4347
P	DARK TITANIUM	E/T - T/T - T/S - T/C - F/M	88-91	4363
R	CRANBERRY	MA - L - C	91	4622
Z	LIGHT SANDALWOOD	T/T - F/M - T/S - C	87-91	4292
Z	MEDIUM SANDALWOOD	E/T - T/T - F/M - T/S	89-91	4416

CODES: T/C - THUNDERBIRD/COUGAR, F/M - FORD/MERCURY, M - MUSTANG, T/T - TEMPO/TOPAZ, T/S - TAURUS/SABLE, C - CONTINENTAL, L - LINCOLN, MA - MARK, E/T - ESCORT/TRACER

EVERY SHOP DESERVES SEM QUALITY EVERY DAY

FORD MOTOR COMPANY

INTERIOR COLORS AEROSTAR, BRONCO I & II, ECONOLINE, LIGHT - MEDIUM - HEAVY TRUCKS, RANGER/EXPLORER				
TRIM CODE	COLOR NAME	USAGE	YEARS	SEM NO.
A	BLACK	LT/B - E	59-91	1501
A	RAVEN BLACK	LT/B - A	90-91	4420
A	CRYSTAL BLUE	R/E - LT/B - A - E	89-91	4405
A	CURRANT	A	91	4406
B	DARK REGATTA BLUE	A - E	89-91	4368
B	MIDNITE BLUE	A	87-91	4071
D	SCARLET	R/E - LT/B - E	87-91	4291
D	DARK SCARLET	E	89-91	4302
E	GRANITE	LT/B - E	89-91	4404
P	SMOKE	R/E - A	86-91	4167
P	DARK SMOKE	A	87-91	4301
P	CHARCOAL	A	84-91	4001
U	CHESTNUT	LT/B - E	86-91	4168
W	WHITE	LT/B - E	87-91	4304
Z	LIGHT SANDALWOOD	R/E - A	89-91	4292
Z	MEDIUM SANDALWOOD	A	89-91	4416

CODES: R/E - RANGER/EXPLORER, LT/B - LIGHT TRUCK/BRONCO, A - AEROSTAR, E - ECONOLINE

FIBERGLASS ROOF INTERIOR PAINT			
TRIM CODE	COLOR NAME	YEARS	SEM NO.
A	BLACK	59-91	1501
A	DARK SHADOW BLUE	85-91	4130
U	PAWNEE TAN	86-91	4168
W	WHITE	87-91	4304

SPARE TIRE COVER			
TRIM CODE	COLOR NAME	YEARS	SEM NO.
A	BLACK	59-91	1501
W	WHITE	86-91	1756

FORD MOTOR COMPANY

EXTERIOR VINYL COLORS				
TRIM CODE	COLOR NAME	USAGE	YEARS	SEM NO.
A	BLACK	F/M	90-91	4518
A	LIGHT TITANIUM	F/M	89-91	4376
A	CURRANT RED	F/M	90-91	4528
A	MIDNIGHT CURRANT RED	F/M	89-91	4377
B	TWILIGHT BLUE	F/M	89-91	4375
C	MEDIUM WOODROSE	F/M	90-91	4558
H	PASTEL ALABASTER	F/M	90-91	4527
W	OXFORD WHITE	F/M	90-91	4517

CODE: F/M - FORD/MERCURY

MUSTANG CONVERTIBLE TOPS			
TRIM CODE	COLOR NAME	YEARS	SEM NO.
A	BLACK	85-91	1501
S	DARK CADET BLUE	85-91	4143
W	WHITE	85-91	4059

FORD MOTOR COMPANY

BUMPER COLORS				
TRIM CODE	COLOR NAME	USAGE	YEARS	SEM NO.
B	MEDIUM PLATINUM	A	91	4626
B	TWILIGHT BLUE	A	89-91	4560
K	BRIGHT TITANIUM	E/T	91	4628
P	DARK TITANIUM	E/T	91	4627
P	GRAPHITE MET.	EX	91	4625
Z	LIGHT SANDALWOOD MET.	A	89-91	4564

CODES: A - AEROSTAR, E/T - ESCORT/TRACER, EX - EXPLORER

NOTE: Application procedures for coating convertible tops are detailed in SEM's RAP-1, REFINISHING AUTOMOTIVE PLASTICS AND VINYLs.

GENERAL MOTORS CORPORATION

INTERIOR COLORS				
TRIM CODE	COLOR NAME	USAGE	YEARS	SEM NO.
11N	WHITE	CA	81-91	2600
12DN	GRAPHITE	C - P - O - S	84-91	3090
15BN	MEDIUM SLATE GRAY	C - P - O - B - CA	90-91	4458
15CN	DARK SLATE GRAY	C - P - O - B - CA	90-91	4566
19N	BLACK	C - P - O - CA	71-91	1501
20DN	VERY DARK SAPPHIRE	C - P - O - B - CA - S	87-91	4259
22CN	DARK STEEL BLUE (Also 1990)	C	91	4588
50AN	LIGHT YELLOW	CA	78-91	4269
50BN	DARK YELLOW	CA	86-91	4176
50CN	VERY DARK YELLOW	CA	86-91	4177
52AN	LIGHT NEUTRAL	BOC	91-92	4640
54BN	TAUPE	BOC	91-92	4639
60BN	MEDIUM COGNAC	C	88-91	4313
61CN	DARK SIENNA	C - P - O - B	87-91	4265
61DN	VERY DARK SIENNA	C - P - O - B	88-91	4311
65BN	MEDIUM ANTELOPE	O - B - CA - S	88-91	4314
65CN	DARK ANTELOPE	O - B - CA - S	88-91	4315
66BN	MEDIUM BEECHWOOD	C - P - O - B - CA	88-91	4310
67AN	LIGHT CAMEL	C - P - O - B	91	4605
67BN	MEDIUM CAMEL	C - P - O - B	91	4607
67BN	MEDIUM CAMEL (VINYL)	C - P - O - B	91	4617
67DN	DARK CAMEL	C - P - O - B	91	4615
68DN	DARK AUBURN	O - B - CA	90-91	4567
70CN	DARK MAPLE RED	C - P - O - B - CA	90-91	4565
72CN	DARK CARMINE	CA	85-91	4086
73BN	FLAME RED	C - B	87-91	4222
78CN	GARNET RED	C - P - O - B - CA	86-91	4184
78DN	VERY DARK GARNET RED	O	87-91	4256
82CN	MEDIUM DARK GRAY	C - P - O - B - CA - S	84-91	4035
82DN	DARK GRAY	C - P - O - B - CA	85-91	4090
90BN	MEDIUM SMOKE GRAY	C	88-91	4312

CODES: C - CHEVROLET, O - OLDSMOBILE, CA - CADILLAC, P - PONTIAC, B - BUICK, S - SATURN

GENERAL MOTORS CORPORATION

EXTERIOR VINYL COLORS				
TRIM CODE	COLOR NAME	USAGE	YEARS	SEM NO.
13T	SILVER METALLIC	CA	84-91	4037
17T	PEARL GRAY	CA	87-91	4229
18T	SLATE GRAY	CA	90-91	4513
22T	LT. SAPPHIRE BLUE METALLIC	CA	91-92	4638
28T	BLACK SAPPHIRE BLUE METALLIC	CA	91-92	4637
28T	BLACK SAPPHIRE METALLIC	B - O - CA	87-91	4238
40T	WHITE	B - O - CA	89-91	4414
41T	BLACK	B - O - CA	71-91	1501
50T	FLAX	CA	83-91	3015
51T	DARK ANTELOPE METALLIC	B - O - CA	91	4604
56T	ALABASTER	B - O - CA	91	4606
62T	LIGHT BEECHWOOD METALLIC (ELK)	B - O	88-91	4335
66T	DARK AUBURN METALLIC	B - O - CA	90-91	4515
72T	MEDIUM GARNET RED METALLIC	CA	87-91	4232
74T	FIESTA RED	B - O - CA	91	4603
76T	DARK GARNET RED METALLIC	B - O - CA	87-91	4250
78T	DARK MAPLE METALLIC	B	91-92	4636
82T	LIGHT SAPPHIRE BLUE METALLIC	CA	87-91	4235
83T	DARK SAPPHIRE BLUE METALLIC	CA	88-91	4342
85T	MEDIUM SLATE GRAY METALLIC	B - O - CA	90-91	4516
87T	GUNMETAL METALLIC	CA	84-91	4040
89T	AUBURN MAPLE METALLIC	CA	82-91	2654
91T	DARK POLO GREEN	B - O - CA	91	4618
95T	LIGHT ANTELOPE METALLIC	B - O - CA	88-91	4343
99T	DARK SLATE GRAY METALLIC	CA	90-91	4534

CODES: B - BUICK, O - OLDSMOBILE, CA - CADILLAC

GENERAL MOTORS CONVERTIBLE TOPS			
TRIM CODE	COLOR NAME	YEARS	SEM NO.
	BLACK	90-91	1501
	DARK SAPPHIRE BLUE	90-91	4531
	LIGHT BEECHWOOD	90-91	4541
	WHITE	86-91	4542
	FLAME RED	91	4222