

**GENERAL MOTORS CORPORATION**

EXTERIOR VINYL COLORS				
TRIM CODE	COLOR NAME	USAGE	YEARS	SEM NO.
11T	WHITE	CA	86-89	4206
11T	WHITE	ALL	89	4414
13T	SILVER METALLIC	CA	84-89	4037
17T	PEARL GRAY	CA	87-89	4229
19T	BLACK	ALL	71-89	1501
22T	LT. SAPPHIRE BLUE MET.	CA	87-89	4235
26T	LT. SAPPHIRE BLUE MET.	CA	88-89	4358
28T	BLACK SAPPHIRE MET.	B, CA, O	87-89	4238
29T	DK. SAPPHIRE BLUE MET.	C, CA, P	88-89	4342
37T	FLAX	CA	83-89	3015
56T	COPPER BEIGE	CA	88-89	4346
57T	LT. BEECHWOOD MET.	C, CA, P	88-89	4340
62T	LT. BEECHWOOD MET. (TUX & ELK GRAIN)	B, CA, O	88-89	4335
62T	LT. BEECHWOOD MET. (DIAMOND GR.)	B, CA, O	88-89	4336
67T	DK. ANTELOPE MET.	CA	88-89	4344
69T	MED. BEECHWOOD MET.	CA	88-89	4345
72T	MED. GARNET RED MET.	CA	87-89	4232
76T	DK. GARNET RED MET.	B, CA, O	87-89	4250
79T	DARK RED MET.	C, CA, P	85-89	4098
82T	MED. ROSEWOOD MET.	B, CA, O	87-89	4241
83T	MED. SAPPHIRE BLUE MET.	CA	87-89	4253
84T	GUNMETAL MET.	ALL	84-89	4040
85T	LT. ROSEWOOD MET.	CA	87-89	4294
86T	LT. ANTELOPE (TUXEDO GR.)	B, CA, O	88-89	4337
86T	LT. ANTELOPE (DIAMOND GR.)	B, CA, O	88-89	4338
86T	LT. ANTELOPE (ELK GR.)	B, CA, O	88-89	4339
89T	AUTUMN MAPLE MET.	CA	82-89	2654
95T	LT. ANTELOPE MET.	CA	88-89	4343

1989 CHEVROLET & GMC TRUCK			
TRIM CODE	COLOR NAME	YEARS	SEM NO.
12DN	GRAPHITE*	88-89	3090
16CN	DARK GRAY*	82-89	3089
18DN	CHARCOAL*	82-89	3049
19N	BLACK*	88-89	1501
23CN	MEDIUM BLUE	81-89	3068
23DN	DARK BLUE*	81-89	3069
24CN	DARK BLUE	88-89	4352
24DN	VERY DARK BLUE*	88-89	4351
60BN	MEDIUM COGNAC	88-89	4313
60CN	DARK COGNAC*	88-89	4349
60DN	VERY DARK COGNAC*	88-89	4350
69BN	MED. BEIGE	88-89	4353
69CN	MED. DK. BEIGE*	88-89	4354
74CN	DARK CARMINE*	81-89	3074
77DN	DARK MAPLE*	84-89	3009
77EN	VERY DARK MAPLE*	84-89	4051
78CN	GARNET RED	88-89	4184
78DN	VERY DK. GARNET RED*	88-89	4256
78DN	DARK MAPLE*	89	3009
82CN	MED. DK. GRAY	84-89	4052
82DN	DARK GRAY	88-89	4090

\*I.P. ACCENT COLOR  
\* TO MATCH FLAT ON INSTRUMENT PANEL USE 1302 OVER BASE COAT.

**NOTE:** DUE TO CERTAIN CHARACTERISTICS OF LEATHER SUCH AS THE ELASTICITY AND THE FACTORY PROCESSING METHODS, ALWAYS TEST FIRST TO MAKE CERTAIN THE MATERIAL YOU ARE WORKING WITH IS COATABLE. SOME TYPES OF LEATHER MUST BE VAT DYED AND CANNOT BE COATED WITH VINYL DYES OR COLOR COATS. CONSULT **RAP-1, REFINISHING AUTOMOTIVE PLASTICS AND VINYLs FOR DETAILED INFORMATION.**

**NOTE:** For more detailed information, write for complete detailed illustrations for **BUMPER REPAIR & REFINISHING PROCEDURES, No. RAB-2,** and **REFINISHING AUTOMOTIVE PLASTICS & VINYLs, No. RAP-1,** and **SEM REPAIR PROCEDURES—PONTIAC FIERO, No. RP-PF.** For groups of 10 or more, please contact **SEM** for details of the slide presentation clinics covering these refinishing techniques.

**EVERY SHOP DESERVES SEM QUALITY EVERY DAY**

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**SEM PRODUCTS, INC.**

**1989**

**COLOR COAT MIXING SYSTEM**

AUTOMOTIVE TRIM CODE LISTINGS  
EXTERIOR VINYLs AND INTERIOR COLORS

**AMERICAN MOTORS CORPORATION**

INTERIOR COLORS				
TRIM CODE	COLOR NAME	USAGE	YEARS	SEM NO.
87P1	CORDOVAN	J	86-89	4289
89P1	SAND	J	89	4402
89P2	DK. SAND	J	89	4403
88P5	NAVY	J	88-89	4317
88P6	LT. CHARCOAL	J	88-89	4359
88P7	DK. CHARCOAL	J	88-89	4360

CODES: J—JEEP LINES

**CHRYSLER CORPORATION**

INTERIOR COLORS			
TRIM CODE	COLOR NAME	YEARS	SEM NO.
A3	SILVER	89	4401
A8	DK. CHARCOAL	89	4408
B9	MIDNIGHT BLUE	89	4382
C5	TWILIGHT BLUE	86-89	4157
D5	MED. QUARTZ - VINYL	89	4383
D5	MED. QUARTZ - I.P.	89	4384
E8	CORDOVAN - I.P.	89	4195
F3	LT. BROWNSTONE	89	4409
H7	MAHOGANY	89	4386
J9	DK. TUNDRA	89	4410
K1	LT. ALMOND	86-89	4196
K3	LT. BUCKSKIN	89	4372
L7	TAUPE	88-89	4330
M6	RED	86-89	4162
R8	BORDEAUX RED - I.P.	88-89	4329
S8	CHARCOAL	84-89	4020
T5	GINGER - VINYL (PRINT)	89	4387
T7	TUNDRA	89	4388
V4	LT. CHAMPAGNE - I.P.	89	4389
V8	MED. CHAMPAGNE - I.P.	89	4390
W5	WHITE	89	4400
W8	LT. QUARTZ	89	4391
X8	BLACK	71-89	1501

EXTERIOR VINYL COLORS			
TRIM CODE	COLOR NAME	YEARS	SEM NO.
B5	BLUE GRAY MET.	89	4392
B8	MIDNIGHT BLUE MET.	89	4393
C1	DIAMOND BLUE MET.	89	4394
H6	LT. MAHOGANY MET.	89	4395
H8	MED. MAHOGANY MET.	89	4396
L3	LT. TAUPE MET.	89	4397
L6	MED. TAUPE MET.	89	4398

TO MATCH ON INSTRUMENT PANEL USE 1302 OVER BASE COAT

NOTE: (PRINT) IS USED TO DESIGNATE VINYLs WHICH HAVE A TWO STEP COLOR, BASE COAT AND PRINT COAT. WE DO NOT RECOMMEND THE TWO TONE COLOR MATCH. ALL MATCHES ARE FORMULATED TO GIVE GOOD OVERALL COLOR MATCH WHEN VIEWED FROM A FEW FEET AWAY.

CONVERTIBLE TOPS			
D4	MED. QUARTZ	89	4407
K2	TOAST	89	4370
V6	BUCKSKIN	89	4371
W7	WHITE	88-89	4325
X9	BLACK	89	1501

FASCIA COVERS			
S5	NEUTRAL DARK GRAY	88-89	4379
U8	DARK TAUPE	88-89	4378

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**FORD MOTOR COMPANY**

INTERIOR COLORS				
TRIM CODE	COLOR NAME	USAGE	YEARS	SEM NO.
A	BLACK	E, MU, T/S, T/C, MK, L	59-89	1501
A	CURRANT	T/S, T/C, M, C, L	89	4406
B	REGATTA BLUE	E, MU, T/T	85-89	4130
B	DK. REGATTA BLUE	T/T	88-89	4368
B	SHADOW BLUE	E, T/S, T/C, F/M, MK, C	87-89	4290
D	SCARLET	E, MU, T/T	87-89	4291
D	DK. SCARLET	E, T/T	87-89	4302
F	DK. CINNABAR	T/S,	88-89	4362
H	CABERNET	F/M	88-89	4293
P	SMOKE	E, MU, T/T	86-89	4167
P	DK. SMOKE	E, T/T	87-89	4301
P	OXFORD WHITE	MU, L	84-89	4380
P	TITANIUM	T/S, T/C, F/M, MK, C, L	88-89	4347
P	DK. TITANIUM	T/S, T/C, MK	88-89	4363
P	CINNABAR	T/S, F/M, C, L	88-89	4361
T	SAND BEIGE	E, MU, T/T	85-89	4133
T	BUCKSKIN	E, T/T	86-89	4199
Z	LT. SANDLEWOOD	T/S, T/C, F/M, MK, C, L	87-89	4292
Z	MED. SANDLEWOOD	T/S, T/C, MK	89	4416

CODES: E—ESCORT, MU—MUSTANG, T/T—TEMPO/TOPAZ, T/S—TAURUS/SABLE, T/C—THUNDERBIRD/COUGAR, F/M—FORD/MERCURY, MK—MARK, C—CONTINENTAL, L—LINCOLN

BUMPER COLOR			
COLOR NAME	USAGE	YEARS	SEM NO.
TAURUS/SABLE BLUE	T/S	87-88	4381

**FORD MOTOR COMPANY**

INTERIOR COLORS AEROSTAR, BRONCO I & II, ECONOLINE, LIGHT-MED.-HEAVY TRUCKS, RANGER				
TRIM CODE	COLOR NAME	USAGE	YEARS	SEM NO.
A	BLACK	L/T, B, A, E, M/T, H/T	59-89	4420
A	CRYSTAL BLUE	R, B, L/T, A, E	89	4405
B	DK. REGATTA BLUE	E	89	4368
B	MIDNITE BLUE	A	87-89	4071
D	SCARLET	R, B, L/T, E	87-89	4291
D	DK. SCARLET	E	89	4302
E	GRANITE	L/T, B, E	89	4404
P	SMOKE	R, B, A, M/T, H/T	88-89	4167
P	DARK SMOKE	A	87-89	4301
P	CHARCOAL	A, M/T, H/T	84-89	4001
U	TAN	H/T	83-89	3040
U	CHESTNUT	L/T, B, E, M/T, H/T	86-89	4168
W	WHITE	L/T, B, E	87-89	4304
Z	LT. SANDLEWOOD	R, B, A	89	4292
Z	MED. SANDLEWOOD	A	89	4416

CODES: A—AEROSTAR, B—BRONCO I & II, E—ECONOLINE, L/T—LIGHT TRUCK, M/T—MED. TRUCK, H/T—HEAVY TRUCK, R—RANGER

SPARE TIRE COVER				
TRIM CODE	COLOR NAME	USAGE	YEARS	SEM NO.
A	BLACK	R, B, E	59-89	1501
U	LT. DESERT TAN	R, B	83-89	3040
W	WHITE	R, B	86-89	1756
Z	LT. SANDLEWOOD	R, B	87-89	4287

NOTE: Application procedures for coating convertible tops are detailed in SEM'S RAP-1, REFINISHING AUTOMOTIVE PLASTICS AND VINYLs.

**FORD MOTOR COMPANY**

EXTERIOR VINYL COLORS				
TRIM CODE	COLOR NAME	USAGE	YEARS	SEM NO.
A	BLACK	F/M, L	59-89	1501
A	LT. TITANIUM	F/M, L	89	4376
A	PASTEL ADOBE (PRINT)	F/M, L	89	4374
A	MED. CURRANT RED	L	89	4373
A	MIDNITE CURRANT RED	F/M, L	89	4377
A	CRYSTAL BLUE (PRINT)	L	89	4412
B	TWILIGHT BLUE	F/M, L	89	4375
D	MED. CABERNET	F/M	87-89	4284
F	CINNABAR	F/M, L	88-89	4331
W	OXFORD WHITE	F/M, L	85-89	4059
Z	LT. SANDLEWOOD	L	88-89	4367
Z	MED. SANDLEWOOD	L	88-89	4364

CODES: F/M—FORD/MERCURY, L—LINCOLN

MERCURY — 50TH ANNIVERSARY CARRIAGE ROOF			
TRIM CODE	COLOR NAME	YEARS	SEM NO.
B	DARK BLUE	89	4419
W	WHITE	89	4059

  

MUSTANG CONVERTIBLE TOPS			
TRIM CODE	COLOR NAME	YEARS	SEM NO.
A	BLACK	85-89	1501
S	DK. CADET BLUE	85-89	4143
U	SAND BEIGE	85-89	4144
W	WHITE	85-89	4059

FORD MOTOR COMPANY FIBERGLASS ROOF INTERIOR PAINT			
TRIM CODE	COLOR NAME	YEARS	SEM NO.
A	BLACK	59-89	1501
B	DK. SHADOW BLUE	85-89	4130
U	LT. CHESTNUT	86-89	4168
W	WHITE	87-89	4304

No. 3914( ) TRIM BLACK

UPPER & LOWER WINDSHIELD MOLDINGS, DRIP MOLDINGS, DOOR HANDLES, LOCK BEZELS, RADIO ANTENNA & BASE, QUARTER WINDOW MODULE, BACKLITE MOLDINGS, BOTH SIDE MIRRORS, GREENHOUSE & "B" PILLAR APPLIQUES.

**GENERAL MOTORS CORPORATION**

INTERIOR COLORS				
TRIM CODE	COLOR NAME	USAGE	YEARS	SEM NO.
11N	WHITE	CA	81-89	2600
12DN	GRAPHITE**	O, P	84-89	3090
19N	BLACK**	C, CA, P	71-89	1501
20DN	VERY DARK SAPPHIRE**	ALL	87-89	4259
21CM	BRT. BLUE MET.	C	89	4415
50AN	LT. YELLOW**	CA	78-89	4269
50CN	VERY DK. YELLOW**	CA	86-89	4177
60BN	MED. COGNAC	C	88-89	4313
61CN	DK. SIENNA**	ALL	87-89	4265
61DN	VERY DK. SIENNA**	O	88-89	4311
65BN	MED. ANTELOPE**	B, CA, O	88-89	4314
65CN	DK. ANTELOPE**	B, CA, O	88-89	4315
66BN	MED. BEECHWOOD**	ALL	88-89	4310
72CN	DK. CARMINE**	C, CA	85-89	4086
73BN	FLAME RED	C	87-89	4222
75CN	DK. ROSEWOOD**	B, CA, O	87-89	4261
75DN	VERY DK. ROSEWOOD**	O	87-89	4262
78CN	GARNET RED**	ALL	86-89	4184
78DN	VERY DK. GARNET RED**	O	87-89	4256
79CN	DK. CLARET**	ALL	85-89	4087
82CN	MED. DK. GRAY**	ALL	84-89	4035
82DN	DK. GRAY**	ALL	85-89	4090
90BN	MED. SMOKE GRAY	C	88-89	4312

\*\* INSTRUMENT PANEL COLORS