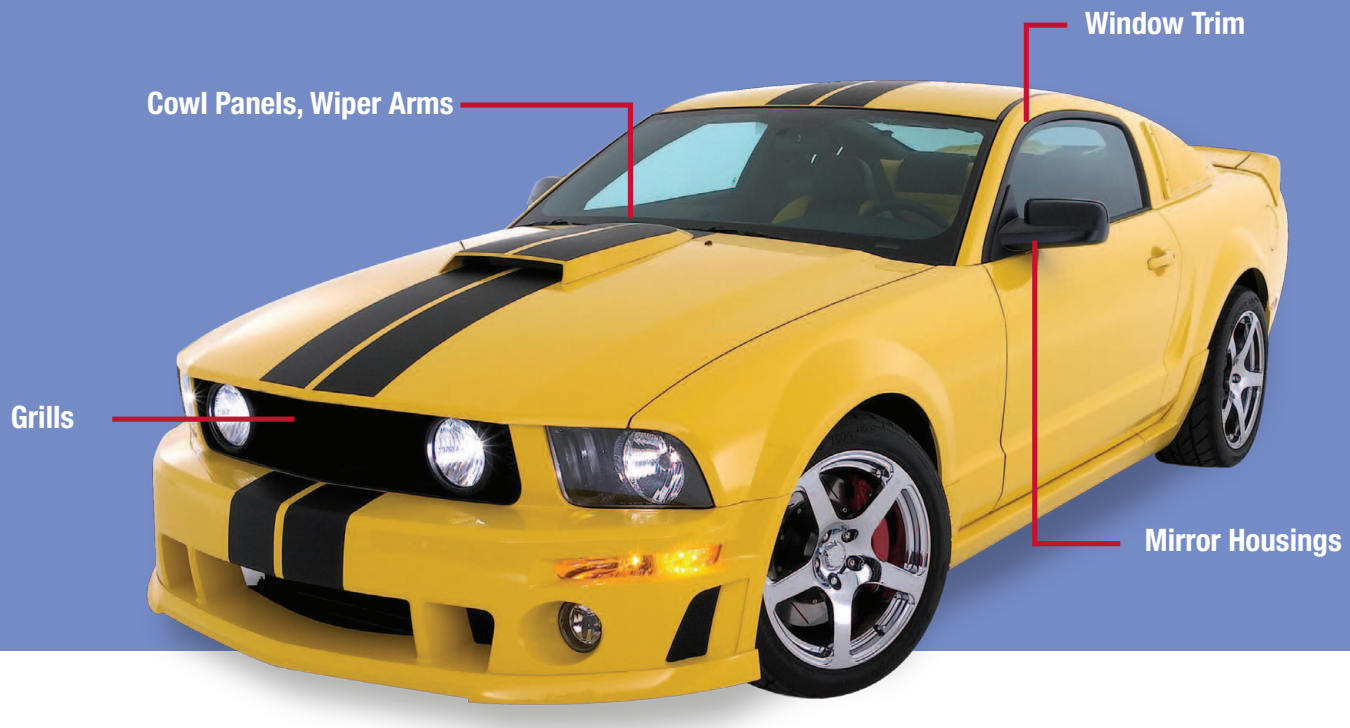
SEM® TRIM PAINT

Where will you use it?



- *Easily restore faded or peeling trim parts*
- *Smooth, consistent finish on most plastics & metals*
- *Maximum adhesion and flexibility*
- *No primer needed*



SEM PRODUCTS, INC. • 1685 Overview Drive • Rock Hill, SC 29730 • 800-831-1122 • www.semproducts.com

SEM® TRIM PAINT

TRIM PAINTS are formulated to match the OEM finish on automotive exterior trim components. They provide excellent adhesion and flexibility when used on most plastics, steel, aluminum, stainless steel and chrome without the use of primers.

PREPARATION

METAL AND ALUMINUM:



Clean surface thoroughly with **SEM SOLVE** or **ZERO VOC SURFACE CLEANER.**

PART #	DESCRIPTION	PKG/SIZE
38371	SEM SOLVE	GALLON
38373	SEM SOLVE	20 OZ. AEROSOL
38374	SEM SOLVE	QUART
38375	SEM SOLVE	5 GALLON PAIL
40401	ZERO VOC SURFACE CLEANER	GALLON
40404	ZERO VOC SURFACE CLEANER	QUART



Sand with 400 grit sandpaper and re-clean.

PLASTIC:



Clean with **39362 SEM SOAP** and a gray scuff pad. Rinse with water and dry. Repeat if neccesary.

Clean with **PLASTIC & LEATHER PREP**.

To promote adhesion on ABS, PVC and other similar plastics, apply a medium wet coat of **SAND FREE**. Apply color while **SAND FREE** is still wet. As the **SAND FREE** evaporates, the color is drawn into the surface creating excellent adhesion. To promote adhesion on TPO, EPDM, PP and other similar thermoplastics, use **39863 PLASTIC ADHESION PROMOTER** or **77723 XXX ADHESION PROMOTER**.

PART #	DESCRIPTION	PKG/SIZE
38351	PLASTIC & LEATHER PREP	GALLON
38353	PLASTIC & LEATHER PREP	16 OZ. AEROSOL
38354	PLASTIC & LEATHER PREP	QUART
38363	SAND FREE	16 OZ. AEROSOL
38364	SAND FREE	CONETOP QUART

APPLICATION

AEROSOL:

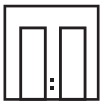


Shake 1-2 minutes.



Coats:	2-3 medium wet
Flash Time:	3-5 minutes

BULK:



Mix 1:1 with **SR** or **SRX REDUCER.**

NOTE: SRX REDUCER must be used to maintain 2.8 VOC level of **3941( )-LV**.



Air Pressure:	20-25 psi with non-HVLP 8-10 psi at the cap with HVLP
Coats:	2-3 medium wet
Flash Time:	5-10 minutes

TRIM PAINT PART NUMBERS

PART #	DESCRIPTION	PKG/SIZE
39033	CHARCOAL TRIM METALLIC	16 OZ. AEROSOL
39063	GLOSS TRIM BLACK	16 OZ. AEROSOL
39068	GLOSS TRIM BLACK	PINT
39141	TRIM BLACK	GALLON
39143	TRIM BLACK	16 OZ. AEROSOL
39144	TRIM BLACK	QUART
39141-LV	LOW VOC TRIM BLACK	GALLON
39144-LV	LOW VOC TRIM BLACK	QUART

Tech Tip

Use **77743 XXX GUN CLEANER** to keep your aerosol tips clear. See how at **www.semproducts.com.**

For additional information, refer to the **TRIM PAINT TECHNICAL DATA SHEET** or visit **www.semproducts.com.**