

DESCRIPTION

Engine Paint is a flexible coating formulated to restore the color of plastic engine cowlings and other painted metal parts on the stern drive and lower unit.

FEATURES

- Excellent for fiberglass, plastic and precoated metal
- Flexible coating – will not crack
- Superior hiding and gloss
- Smooth, consistent finish
- Convenient aerosols
- Quick drying
- Simple to use
- Matches OEM finish
- Excellent corrosion control

SUITABLE SUBSTRATES

- Fiberglass
- Plastic
- Pre-coated metal

TYPICAL PROPERTIES

Part:	Product Name:	Color:	Container:
M25503	Engine Paint	Evinrude White	Aerosol
M25513	Engine Paint	Mercury Phantom Black	Aerosol
Regulatory VOC:		4.94-5.21 #/gal (592.6-625.6 g/L)	
Actual VOC:		3.26-3.48 #/gal (390.9-417.9 g/L)	
MIR:		≤ 1.70	
Category:		EEE	
Cure Time:		24 hours @ 70°F (21°C)	
Cross Cut Adhesion Test:		100% adhesion on plastic	
Dry to Touch:		5-10 minutes	



Check local VOC regulations to ensure compliance of all products in your area.

HANDLING AND APPLICATION



PREPARATION:

FIBERGLASS/PLASTIC:

1. Clean first with **SEM Soap** and a gray scuff pad. Rinse with water or a clean damp cloth and dry.
2. Apply **Plastic & Leather Prep** and remove by wiping in one direction with a clean lint-free cloth. Dry. If contamination still exists, water will bead on the surface.
3. Repeat this step until beading no longer occurs.

Note: Take care to not saturate expose fibers in fiberglass surfaces

Note: To promote adhesion on uncoated ABS, PVC and other similar plastics, apply a medium wet coat of **Sand Free. Engine Paint** should be applied while **Sand Free** is still wet. As the **Sand Free** evaporates, the **Engine Paint** is drawn into the surface, creating excellent adhesion.

OR

To promote adhesion on TPO, EPDM, PP and other similar thermoplastics, use **Plastic Adhesion Promoter** or **XXX Adhesion Promoter**.

METAL:

1. Apply **SEM Solve** or **Zero VOC Surface Cleaner** and remove by wiping in one direction with a clean, dry lint-free towel. If contamination still exists, water will bead on the surface.
2. Repeat this step until beading no longer occurs.

Note: Avoid prolonged contact with bare metal.



APPLICATION:

1. Shake well per label instructions to ensure color uniformity. For best results, use only when can temperature is approximately 70°F (21°C).
2. Hold can approximately 6-8" from the surface to be coated. Apply light coats, allowing 5-10 minutes between coats. Several thin coats provide a better finish than one heavy coat.

Allow 24 hours before putting into service.

Note: If clogging develops, remove spray button with a twisting motion and clean with **XXX Gun Cleaner** or material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button, with top of can and spray button pointed away from you.



After each use, turn can upside down and spray several seconds to clear spray tip.

Colors may vary slightly depending on the number of coats applied as well as the type of substrate to which they are applied.



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STORAGE:

Engine Paint should be stored in a cool dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **Engine Paint** is 5 years when stored under normal conditions.

RELATED PRODUCTS:

Part:	Product Name:	Size:
39362	SEM Soap	Pint
38351	Plastic & Leather Prep	Gallon
38353	Plastic & Leather Prep	Aerosol
38354	Plastic & Leather Prep	Quart
38371	SEM Solve	Gallon
38373	SEM Solve	Aerosol
38374	SEM Solve	Quart
38375	SEM Solve	5 Gallon
77743	XXX Gun Cleaner	Aerosol

Technical Consultation Service

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

Disclaimer:

The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.