

SEM[®] TRUCKBED LINERS

STANDARD OPERATING PROCEDURE

1 PREP



Pressure wash and allow to dry. Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.

2 SAND & PRIME



Remove all rust. Sand inside of bed with P180 – P220 grit or a bed brush. Truckbed liners may be sprayed over OEM finishes.

⚠ Prime bare metal with direct-to-metal epoxy or 2K urethane primer. Allow primer to fully cure. Sand primer with P180 – P220 grit or a bed brush.

Blow off dust and tack clean. Mask off areas that are not to be sprayed.

3 APPLY



ℹ Refer to the **Technical Data Sheet** for mixing instructions.

Spray 2 – 3 light coats. Allow proper flash time between coats. The first coat should not achieve full coverage and subsequent coats should be applied in the same manner. Remove masking tape immediately after applying final coat.



WATCH THE VIDEO AT:
semproducts.com/sop-truckbed-liner

WATCH & LEARN



PRODUCT LIST



ROCK-IT LINER™

Part	Product	Size
42246	Catalyst	Half Pint
42250	Black Kit	4 Sprayable Quarts
42254	Black	Quart
42260	Tintable Kit	4 Sprayable Quarts
42264	Tintable	Quart



TRUCKBED LINER

Part	Product	Size
39630	Black Kit	1.25 Gallon Kit
39650	Tintable Kit	1.25 Gallon Kit



PRO-TEX™ TRUCKBED LINER

Part	Product	Size
40640	Black Kit	1.5 Gallon
40645	Black	5 Gallon Pail
40660	Tintable Kit	1.5 Gallon
40665	Tintable	5 Gallon Pail
40671	Catalyst	Gallon
71004	Plastic Schutz Bottle	1 Bottle

PRODUCT LIST



PREP

Part	Product	Size
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Square Quart
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart



PRIME

Part	Product	Size
ML010	Metallock™ High Build DTM Primer Kit	1.25 Gallon Kit
ML014	Metallock DTM High Build Primer	Quart
MLH16	Metallock DTM Hardener	Half Pint
50121	World Class™ DTM Primer	Gallon
50124	World Class DTM Primer	Quart
50134	World Class DTM Primer Activator	Quart
50136	World Class DTM Primer Activator	Half Pint

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