REFINISHING TRIM
STANDARD OPERATING PROCEDURE

1 METAL PREP



Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth. Sand with P400 grit and blow off. Re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.

PLASTIC PREP



Clean with **SEM Soap** and a damp, gray scuff pad. Rinse with water and dry. Clean with **Plastic & Leather Prep** and a lint-free cloth.

! Repeat above steps if water beads on surface.

ⓘ For TPO, EPDM, PP and similar plastic, apply **Sand Free** or **Adhesion Promoter** as per instructions.

2 AEROSOL APPLICATION



Apply **Trim Black.**

Coats: 2 medium
Flash time: 5 – 10 minutes between coats
Dry to touch in 1 hour, achieves full hardness in 24 – 48 hours.

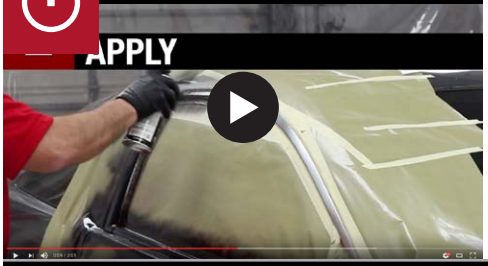
SPRAY GUN APPLICATION



Reduce 1:1 with urethane reducer. Apply **Trim Black**.

Air pressure: 20 – 25 psi with non-HVLP equipment
8 – 10 PSI at the cap with HVLP
Fluid tip: 1.2 – 1.4 fluid tip size
Coats: 2 medium wet
Flash time: 5 – 10 minutes between coats
Dry to touch in 1 hour, achieves full hardness in 24 – 48 hours.

WATCH & LEARN



WATCH THE VIDEO AT:
semproducts.com/sop-refinish-trim

THE INDUSTRY STANDARD

TRIM BLACK

PRODUCT LIST



PREP

Part	Product	Size
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Square Quart
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart
39362	SEM Soap	Gallon Pump
38351	Plastic & Leather Prep	Gallon
38353	Plastic & Leather Prep	16 oz. Aerosol
38354	Plastic & Leather Prep	Cone Top Quart
38363	Sand Free Adhesion Promoter	16 oz. Aerosol
38364	Sand Free Adhesion Promoter	Cone Top Quart
39861	Plastic Adhesion Promoter	Gallon
39863	Plastic Adhesion Promoter	20 oz. Aerosol
39864	Plastic Adhesion Promoter	Cone Top Quart
77721	XXX Adhesion Promoter	Gallon
77723	XXX Adhesion Promoter	16 oz. Aerosol
77724	XXX Adhesion Promoter	Cone Top Quart



APPLICATION

Part	Product	Size
39033	Trim Black Charcoal Metallic	16 oz. Aerosol
39063	Trim Black Gloss Black	16 oz. Aerosol
39068	Trim Black Gloss Black	Pint
39141	Trim Black	Gallon
39143	Trim Black	20 oz. Aerosol
39144	Trim Black	Quart
39141-LV	Low VOC Trim Black	Gallon
39144-LV	Low VOC Trim Black	Quart
41013	Trim Black Euro Jet - Matte	16 oz. Aerosol
41023	Trim Black Euro Jet - Satin	16 oz. Aerosol
41024	Trim Black Euro Jet - Satin	Quart
41033	Trim Black Euro Jet - Gloss	16 oz. Aerosol

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semproducts.com

SOPTRIM_0817

BUILT BETTER™ IN THE USA

ⓘ CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.