

SEM[®] REFINISHING TRIM STANDARD OPERATING PROCEDURE

1 METAL PREP



Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth. Sand with P400 grit or a Maroon Scuff Pad and blow off. Re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.

PLASTIC PREP



Clean with **SEM Soap** and a damp, Gray Scuff Pad. Rinse with water and dry. Clean with **Plastic & Leather Prep** and a lint-free cloth.

⚠ Repeat above steps if water beads on surface.

ℹ For TPO, EPDM, PP and similar plastic, apply **Sand Free** or **Adhesion Promoter** as per instructions.

2 AEROSOL APPLICATION



Apply **Trim Black**.

Coats: 2 medium

Flash time: 5 – 10 minutes between coats

Dry to touch in 1 hour, achieves full hardness in 24 – 48 hours.

SPRAY GUN APPLICATION



Reduce 1:1 with urethane reducer. Apply **Trim Black**.

Air pressure: 20 – 25 psi with non-HVLP equipment
8 – 10 PSI at the cap with HVLP

Fluid tip: 1.2 – 1.4 fluid tip size

Coats: 2 medium wet

Flash time: 5 – 10 minutes between coats

Dry to touch in 1 hour, achieves full hardness in 24 – 48 hours.

WATCH & LEARN



WATCH THE VIDEO AT:

semproducts.com/sop-refinish-trim



ABRASIVES

| Part | Product | Size |
|--------|------------------|-----------|
| SA6400 | 6" Grip 400-grit | 6" DA |
| SA4947 | Maroon Scuff Pad | 4.5" x 9" |
| SA4948 | Gray Scuff Pad | 4.5" x 9" |

PRODUCT LIST



PREP

| Part | Product | Size |
|-------|-------------------------------|----------------|
| 38371 | SEM Solve | Gallon |
| 38373 | SEM Solve | 20 oz. Aerosol |
| 38374 | SEM Solve | Square Quart |
| 77771 | XXX Universal Surface Cleaner | Gallon |
| 77774 | XXX Universal Surface Cleaner | Quart |
| 39362 | SEM Soap | Gallon Pump |
| 38351 | Plastic & Leather Prep | Gallon |
| 38353 | Plastic & Leather Prep | 16 oz. Aerosol |
| 38354 | Plastic & Leather Prep | Cone Top Quart |
| 38363 | Sand Free Adhesion Promoter | 16 oz. Aerosol |
| 38364 | Sand Free Adhesion Promoter | Cone Top Quart |
| 39861 | Plastic Adhesion Promoter | Gallon |
| 39863 | Plastic Adhesion Promoter | 20 oz. Aerosol |
| 39864 | Plastic Adhesion Promoter | Cone Top Quart |
| 77721 | XXX Adhesion Promoter | Gallon |
| 77723 | XXX Adhesion Promoter | 16 oz. Aerosol |
| 77724 | XXX Adhesion Promoter | Cone Top Quart |



APPLICATION

| Part | Product | Size |
|----------|------------------------------|----------------|
| 39033 | Trim Black Charcoal Metallic | 16 oz. Aerosol |
| 39063 | Trim Black Gloss Black | 16 oz. Aerosol |
| 39068 | Trim Black Gloss Black | Pint |
| 39141 | Trim Black | Gallon |
| 39143 | Trim Black | 20 oz. Aerosol |
| 39144 | Trim Black | Quart |
| 39141-LV | Low VOC Trim Black | Gallon |
| 39144-LV | Low VOC Trim Black | Quart |
| 49133 | Trim Black Ultra - Matte | 20 oz. Aerosol |
| 49143 | Trim Black Ultra - Satin | 20 oz. Aerosol |
| 49153 | Trim Black Ultra - Gloss | 20 oz. Aerosol |

THE INDUSTRY STANDARD

TRIM BLACK

SEM Products

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