

1K SPRAYABLE SEAM SEALERS & 1K SEAM SEALERS



1K Sprayable Seam Sealer is a high performance, modified silane polymer seam sealer for duplicating OEM sprayed seams and sound dampening pads.



1K Seam Sealer is a versatile single-component sealer for sealing interior and exterior seams, joints and voids.



- OEM Recommended
- Direct-to-metal
- Paintable immediately with most solvent-based coatings
- Remains flexible without shrinking or cracking
- Colors match many OEM sealers
- Optimal working time
- Corrosion resistant
- Resistance weldable
- Excellent adhesion



1K SPRAYABLE SEAM SEALERS & 1K SEAM SEALERS



| Part | Color |
|-------|-------|
| 29462 | White |
| 29472 | Gray |
| 29482 | Beige |
| 29492 | Black |



| Part | Color |
|-------|-------|
| 29362 | White |
| 29372 | Gray |
| 29382 | Beige |
| 29392 | Black |

1K Sprayable Seam Sealer

PREP

Clean repair area thoroughly with **SEM Solve** or **XXX Universal Surface Cleaner**. Mask as necessary to protect from overspray or to duplicate OEM seam.

SAND

Sand bare metal with P180 grit or use red scuff pad on OEM or e-coat finish. Blow off and re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Tack clean. Mask off area to create clean lines.

APPLY

Cut the top of the threaded neck off and puncture the foil liner. Place cartridge into **1K Sprayable Sealer Applicator**. Screw on applicator barrel until fully tight. Adjust inlet pressure to 50 – 60 psi. Adjust material feed and cap air pressure to desired texture.

TOPCOAT

Remove masking while product is still wet. Paint immediately with **Factory Pack™** or most solvent-based coatings.

i Can be painted for up to 24 hours without scuffing. If in doubt, scuff with gray pad prior to painting.

1K Seam Sealer

PREP

Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with a dry, lint-free cloth.

SAND

Sand bare metal with P180 grit or use red scuff pad on OEM or e-coat finish. Blow off and re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Tack clean. Mask off area to create clean lines.

APPLY

Cut the top of the threaded neck off and puncture the foil liner. Apply **1K Seam Sealer** using **1K Pneumatic Applicator** or a manual applicator. Finish with a gloved finger, acid brush, putty knife, or spreader. While product is wet, remove excess by wiping with a small amount of **SEM Solve**.

TOPCOAT

Remove masking tape immediately after clean up. Paint immediately with **Factory Pack™** or most solvent-based coatings.

i Can be painted for up to 24 hours without scuffing. If in doubt, scuff with gray pad prior to painting.

For full details, refer to the Technical Data Sheet.

RELATED PRODUCTS

| Part | Product Name | Size | Case |
|-------|-------------------------------------|----------------|------|
| 29342 | 1K Pneumatic Applicator | Each | 1 |
| 29433 | 1K Sprayable Gun Cleaner | 20 oz. Aerosol | 6 |
| 29442 | 1K Sprayable Seam Sealer Applicator | Each | 1 |
| 38371 | SEM Solve | Gallon | 4 |
| 38373 | SEM Solve | 20 oz. Aerosol | 12 |

| Part | Product Name | Size | Case |
|-------|-------------------------------|----------------|------|
| 38374 | SEM Solve | Square Quart | 12 |
| 77771 | XXX Universal Surface Cleaner | Gallon | 4 |
| 77774 | XXX Universal Surface Cleaner | Quart | 12 |
| | Factory Pack – 40 Colors | 16 oz. Aerosol | 6 |



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Learn about **1K Sprayable Seam Sealers & 1K Seam Sealers**
semproducts.com/1kss