PLASTIC REFINISHING
STANDARD OPERATING PROCEDURE

1 PREP & PRIME



ⓘ If damage is present, refer to **Plastic Repair SOP** first.

Clean with **Scuff & Clean** and a damp, **Gray Scuff Pad**. Rinse with water and dry with clean, lint-free cloth. Clean with **SEM Solve**, **Plastic & Leather Prep** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with clean, lint-free cloth. Prime as per manufacture instructions.

2 GUIDE COAT & SAND



Apply **Guide Coat Black** or **Premium Powder Guide Coat** to dried primer. Sand with 320 – 400 grit. Finish sanding with 600 grit.

3 ADD TEXTURE IF NEEDED



Apply **Texture Coating** or **Chip Guard** as per instructions.

4 PAINT



Apply **Bumper Coater™**, **Factory Pack™** or other automotive paint per instructions.



PREP

Part	Product	Size
38391	Scuff & Clean	Gallon Pump
38398	Scuff & Clean	16 oz. Tube
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Square Quart
38351	Plastic & Leather Prep	Gallon
38353	Plastic & Leather Prep	16 oz. Aerosol
38354	Plastic & Leather Prep	Cone Top Quart
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart



HIGH-BUILD PRIMER AEROSOLS

Part	Color	Size
42003	Black	20 oz. Aerosol
42013	Gray	20 oz. Aerosol
42023	Beige	20 oz. Aerosol
42033	Rose	20 oz. Aerosol
42043	White	20 oz. Aerosol

See back side for complete list of Primers.

PRODUCT LIST



GUIDE COAT

Part	Product	Size
38203	Guide Coat Black	16 oz. Aerosol
38253	Premium Powder Guide Coat	16 oz. Aerosol



TEXTURE

Part	Product	Size
39853	Texture Coating	20 oz. Aerosol
39793	Heavy Texture Chip Guard	20 oz. Aerosol
39803	Clear Chip Guard	20 oz. Aerosol
39813	Satin Black Chip Guard	20 oz. Aerosol





ABRASIVES

Part	Product	Size
SA4948	Gray Scuff Pad	4.5" x 9"
SA6320	6" Grip 320-grit	6" DA
SA6400	6" Grip 400-grit	6" DA
SA6600	6" Grip 600-grit	6" DA





PAINT

Part	Product	Size
39xxx	Bumper Coater	
19xxx	Factory Pack	

SEM Products
Rock Hill, SC 29730
Tech Support: 1-800-831-1122
Customer Care: 1-866-327-7829
semproducts.com

ⓘ CHECK LOCAL VOC REGULATIONS TO ENSURE COMPLIANCE OF ALL PRODUCTS IN YOUR AREA. ALWAYS WEAR OSHA REQUIRED (PPE) PERSONAL PROTECTION EQUIPMENT TO ENSURE YOUR SAFETY.