



# BASIC MASKING

## STANDARD OPERATING PROCEDURE

### 1 PREP



Clean with **SEM Solve** or **XXX Universal Surface Cleaner**. Wipe clean in one direction with dry, lint-free cloth.

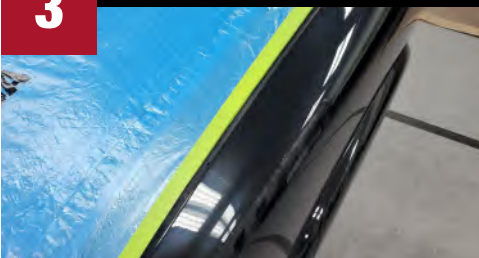
### 2 EDGE MASKING



Mask edges and trim molding with 3/4" **Auto Refinishing Masking Tape**.

**Fine edge masking**  
Mask all fine edges with **Blue Fine Line Tape** prior to applying **Auto Refinishing Masking Tape**.

### 3 OVERSPRAY PROTECTION



Protect rest of vehicle by applying plastic sheeting.

Protect repair perimeter with masking paper.

**i** All surfaces must be completely dry before applying plastic sheeting

### 4 REMOVAL



Remove tape at a 90° angle to the vehicle's surface after painting.

### PRODUCT LIST



#### PREP

Part	Product	Size
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Square Quart
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart



#### Edge Masking

Part	Product	Size
SM0018	3/4" Masking Tape	3/4" Roll
SM0024	1" Masking Tape	1" Roll
SM0036	1.5" Masking Tape	1.5" Roll
SM0048	2" Masking Tape	2" Roll
SM0072	3" Masking Tape	3" Roll
SM0009	.12" Blue Fine Line Masking Tape	Roll
SM0010	.24" Blue Fine Line Masking Tape	Roll
SM0011	.47" Blue Fine Line Masking Tape	Roll



#### Overspray Protection

Part	Product	Size
SM01635	16' Plastic Sheeting	16' x 350'
SM02025	20' Plastic Sheeting	20' x 250'

#### SEM Products

Rock Hill, SC 29730 Tech Support:  
1-800-831-1122 Customer Care:  
1-866-327-7829 [semproducts.com](http://semproducts.com)