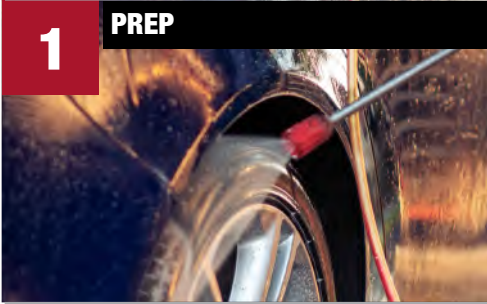


# SEM<sup>®</sup> UNDERCOATING

## STANDARD OPERATING PROCEDURE



### 1 PREP

Clean area to be sprayed with soap and water. Allow to fully dry.

For grease or oil, clean with **SEM Solve** or **XXX Universal Surface Cleaner**.



### 2 SCALE REMOVAL

Remove any loose scale with **QLock Strip it Wheel**.

Blow off with clean, dry air.



### 3 UNDERCOAT

Apply **Rubberized Undercoating** or **Undercoating**.

Distance: 6-12"  
Coats: 2-3 medium wet  
Flash: 5-10 minutes

## PRODUCT LIST



### PREP

| Part  | Product                       | Size           |
|-------|-------------------------------|----------------|
| 38371 | SEM Solve                     | Gallon         |
| 38373 | SEM Solve                     | 20 oz. Aerosol |
| 38374 | SEM Solve                     | Square Quart   |
| 77771 | XXX Universal Surface Cleaner | Gallon         |
| 77774 | XXX Universal Surface Cleaner | Quart          |



### ABRASIVES

| Part    | Product              | Size |
|---------|----------------------|------|
| SA40020 | QLock Strip It Wheel | 4"   |



### UNDERCOATS

| Part  | Product                         | Size           |
|-------|---------------------------------|----------------|
| 39523 | Rubberized Undercoating         | 24 oz. Aerosol |
| 40523 | Low VOC Rubberized Undercoating | 24 oz. Aerosol |
| 39463 | Undercoating                    | 24 oz. Aerosol |
| 40463 | Low VOC Undercoating            | 24 oz. Aerosol |

LEARN MORE ABOUT UNDERCOATING AT  
[www.semproducts.com](http://www.semproducts.com)

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