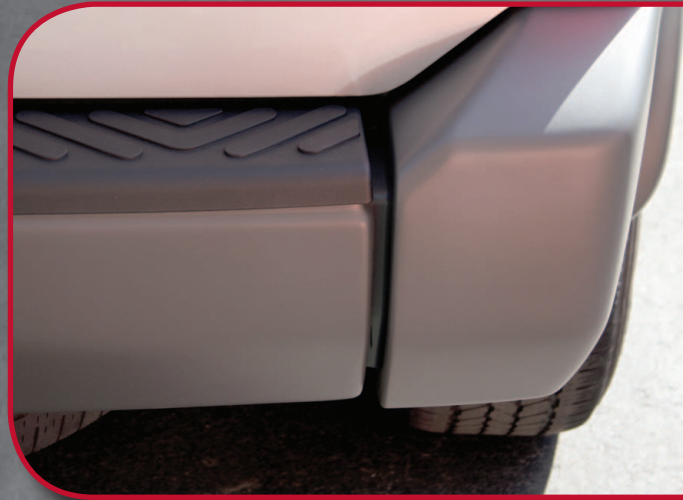




3985()

TEXTURE COATING

- Duplicates OEM textures
- Fast topcoat time
- Ready to spray formula saves time and money!



QUICKLY
restore exterior &
interior texture!



TEXTURE COATING

TEXTURE COATING is a unique blend of flexible materials formulated to reproduce the textured finish on bumpers, dashes, fiberglass tops and other plastic parts. The black color of **3985 () TEXTURE COATING** offers the user a product to fit any project.

PREPARATION



Repair damaged areas per the **SEM RAB-2, Plastic Repair and Refinishing Procedures** or the **SEM RAP-1, Refinishing Automotive Interior and Exterior Flexible and Rigid Substrates**.

1. Lightly sand area to be textured with 320-400 grit sandpaper.

MIXING



39853:

Agitate thoroughly! **39853** will initially dispense a thick clear liquid from the spray tip. This is normal and will stop after a few seconds of steady pressure on the spray tip.

39854:

39854 is ready to spray. **DO NOT THIN**. Stir thoroughly before using. If a fine texture is desired, add a small amount of **SEM SR REDUCER** or **SRX EXEMPT REDUCER**. **SRX EXEMPT REDUCER** must be used in California.



APPLICATION



Textures ranging from a very fine, almost undetectable pattern to a heavy or wavy effect can be achieved simply by altering the distance from the surface sprayed or by changing the speed of application. When applied with a spray gun, texture may also be altered by air pressure or fluid tip size. Apply adequate coats to achieve desired texture.



NOTE: Achieving desired texture often requires practice and experimentation.

Flash time (**39853**): 5-10 minutes

Flash time (**39854**): 10-15 minutes

Allow proper flash times to avoid losing texture. Also, when applying texture, never pull or release the trigger or valve on the surface being textured. This can result in an inconsistent texture varying the look of your work. Once the texture is dry to touch, lightly sand area with a gray scuff pad or 400 grit sandpaper to achieve a uniform texture. Blow off dust and clean with **38353 PLASTIC & LEATHER PREP**. **TEXTURE COATING** is compatible under most topcoats, but for best results, use **SEM COLOR COAT** or **SEM BUMPER COATER**.



NOTE: If clogging develops, remove spray button with a twisting motion and clean with material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you. After each use, turn can upside down and spray several seconds to clear spray tip.

NOTE: **TEXTURE COATING** must be topcoated.

For additional information, refer to the **TEXTURE COATING TECHNICAL DATA SHEET** or contact us at www.semproducts.com.



The Right Choice